

Customer Notification

May 26, 2026

B-CN-461-EN REV B

SUBJECT: TT/TG Series Compressor Spare Parts Guide Update – Revision L

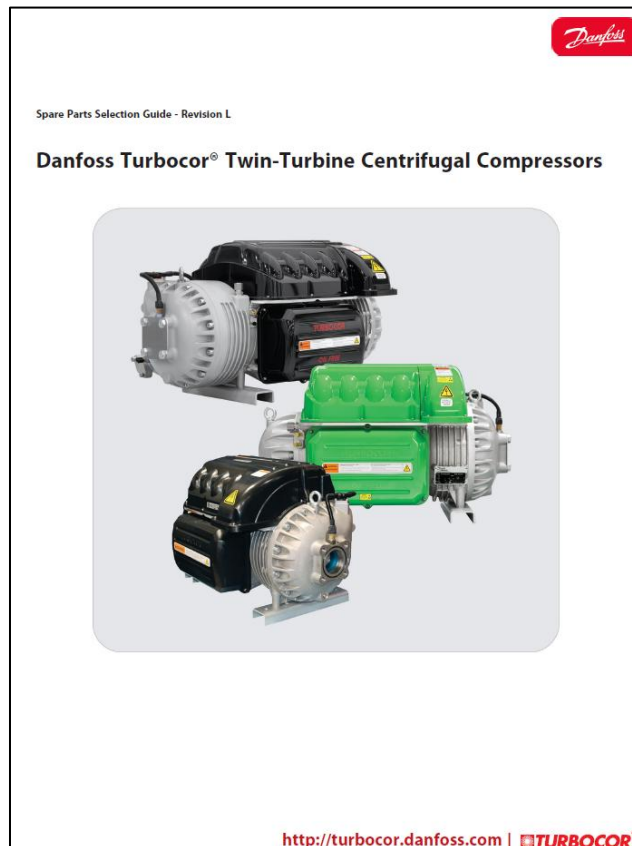
Purpose

This bulletin has been updated to clarify that the TTS650/TGS510 Compressors are not yet released.

Changes in this bulletin revision are indicated in underlined and bold text.

This is to inform our customers that we have **revised the TT/TG Series Compressor Spare Parts Selection Guide**. This version of the Spare Parts Selection Guide includes **new kits for the soon-to-be released TTS650/TGS510 Compressors. We will send out a bulletin for the new TTS650/TGS510 Compressors when they have been released for sale.** We have also added other new kits, including some for Major Revision J Compressors **(Active Cooling)**. We have also obsoleted a spare part kit. Please refer to Table 1 below for the list of new spare part kits and Table 2 for the details regarding the obsoleted kit.

We expect to release a Chinese version of this manual within the next 3-4 weeks.



The Spare Parts Selection Guide is now revision L. Refer to Table 1 below for information on our new kits.

Table 1 – New Kits for TT/TG Series Spare Parts Selection Guide

Part Number	Description	Applies To	Major Rev	Comment
199K0020	IGV THROAT	- TTS650 - TGS510	-J	Contains IGV throat assembly, O-rings, and fasteners
199K0021	IGV DRIVE ASSY	- TTS650 - TGS510	-J	Fully assembled IGV Includes O-rings and fasteners
199K0022	DISCHARGE FLANGE, BRASS, 2-5/8 IN	- TTS650 - TGS510	-J	Includes flange, fasteners, and O-ring
199K0023	IGV HOUSING	- TTS650 - TGS510	-J	Contains Housing, O-rings, and fasteners Does not include internal components
199K0078	SNUBBER CAPACITOR, 0.56μF, 1000VDC	- TTS300 - TGS230	-H	Includes three snubbers and fasteners
100209	BRAZE SLEEVE, LONG	ALL COMPRESSORS	-E, -F, -G, -H, -J	Includes 10 extended sleeves
199K0040	BRACKET, MAINS PLATE, 3.5 IN DIA	ALL COMPRESSORS	-J	Includes fasteners
199K0041	BRACKET, MAINS PLATE, 2.5 IN DIA	ALL COMPRESSORS	-J	Includes fasteners
199K0042	BRACKET, MAINS PLATE, 2.0 IN DIA	ALL COMPRESSORS	-J	Includes fasteners
199K0043	BRACKET, MAINS PLATE, 3.0 IN DIA	ALL COMPRESSORS	-J	Includes fasteners
199K0093	GROUND POST, MAIN INPUT, 0.375 IN	ALL COMPRESSORS	-J	Includes fasteners

Table 2 – Obsolete Kit

Part Number	Description	Application	Replacement Kit Part Number	Replacement Kit Description
100417-2	SNUBBER CAPACITOR, 0.47μF, 1000VDC	TTS300/TGS230 Rev: -H	199K0078	SNUBBER CAPACITOR, 0.56μF, 1000VDC

Summary

The TT/TG Series Spare Parts Guide has been updated to Revision L. This revision includes many new spare parts kits. Tables 1 and 2 above identify the new kits as well as the one that has been obsolete.

Action Required

The latest revision of our **TT/TG Series Spare Parts Selection Guide** is now available on our website. Please navigate to www.turbocoroem.com, select **Manuals** to access this updated manual.

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